I. INTRODUCTION

Accurate and reproducible film dosimetry is the goal of every user. Consistent success in this endeavor is assured by adopting and sticking to a specific, well-defined set of procedures. The protocol described in this article stems from extensive and detailed work to understand the factors impacting the measurement uncertainties surrounding the use of radiochromic film and particularly those involving measurements using a film scanner. The basis for these recommendations is contained in several publications in Medical Physics.\(^1\text{-}^5\)

The process begins with adopting FilmQAPro software to execute triple-channel dosimetry\(^1\) with GAFChromic radiochromic film. This provides the ability to compare dose measurement results from three color channels with the key advantage of establishing the consistency of these dose values. A poor correspondence of the values (>4%) equates to substantial dose uncertainty and points towards faulty application of the protocol, whereas high consistency of the dose values builds confidence in the measurement results. Dose consistency of better than 2% between the color channels should be routinely achievable and frequently the results should be better than 1%. Follow the simple instructions closely and you will find you can rely on radiochromic film to provide absolute dose measurement that is consistent and dependable.

The detailed instructions define the procedure for establishing a calibration curve for a specific lot of radiochromic film using FilmQAPro and for using the software to obtain dose measurements from the exposure of an application film from the same production lot. The procedures described have been thoroughly validated and are in widespread use in the medical physics community providing dose measurement uncertainty well below 2%.

The efficiency of this protocol stems from the fitting functions in FilmQAPro. In one regard they behave in a similar way to film. For example, consider the rational function \(X(D,n) = a + b/(D-c)\) where \(X(D,n)\) is the scanner response in the \(n\)th color channel measured for film exposed to dose \(D\) and \(a\), \(b\) and \(c\) are constants. Functions of this type behave just like radiochromic film, i.e. film becomes less transparent as dose increases and the response values decrease and asymptote to almost constant values at very high dose.

A benefit of using these types of rational functions is that relatively fewer dose points are required for calibration. In the majority of cases no more than five to eight dose points, distributed in a geometric sequence are required.
Figure 1

II. EQUIPMENT AND MATERIALS
- GAFChromic, EBT3, EBT-XD, MD-V3, HD-V2 or the single-sided version of EBT3 radiochromic film.
- Scissors or paper cutter
- Adhesive tape
- Calibrated exposure source
- 48-bit rgb flatbed scanner, preferably Epson model 10000XL or 11000XL with transparency adapter
- Epson Scan software and Twain driver
- FilmQAPro Pro software application
- Solid water or suitable phantom material for exposing the radiochromic films
- Glass compression plate – 3-4 mm thick and same size as window of scanner (31.5 x 45 cm$^2$ for Epson 10000XL and 11000XL)

III. FILM HANDLING
With the exception of HD-V2 and the single-sided version of EBT3 the films are relatively sturdy with the active layer protected on both sides by clear polyester film substrates. This allows the films to be immersed in water for short periods and to be handled with clean, bare hands. Try to handle film by the edges. While a few fingerprints and smudges are usually not problematic they can be easily removed with an alcohol swab. Film can be marked with a felt-tip pen, but if these marks would subsequently interfere with measurement an alcohol swab will remove them. In HD-V2 film and the single-sided version of EBT3 the active layer is exposed to damage and should be handled more carefully and certainly not with wet or damp hands. It should not be immersed in water. Handle the film by the edges to avoid lots of fingerprint. In most cases, a small smudge or two won’t be problematic. If you wish to remove any fingerprints or debris from the films, either a wet paper towel or an alcohol wipe will
work, but in general this is not usually necessary. The active layer of the film is sandwiched between two polyester layers, so it is protected.

**Note:** When a film is not being used the best practice is to keep it in the box or a black envelope. While films are relatively insensitive to indoor ambient light a long exposure will cause darkening. **Do not expose film to sunlight, even through a window, as the UV component will quickly darken the film.**

Film can be cut with sharp scissors or a guillotine cutter. You may notice the film layers separate a bit near the cut edges. This is not unexpected and will not affect results if measurements are avoided near the edges. However, clean edges can be obtained by taking care not to bend film as it is being cut. On the guillotine, best practice is to hold film down with a ruler close to the knife as shown in Figure 2a,b and a video on YouTube. With this tip, it’s easy to get clean-cut edges every time.

![Figure 2a,b](image)

After cutting film it is essential to mark the pieces to indicate their orientation in relation to the original sheet. For instance, draw an arrow parallel to one of the edges of the original sheet. Either the long or short edge is OK, but be consistent and don’t mix the choices. Better still, always cut rectangular pieces with the long/short sides parallel to long/short sides of the original. It is essential to be consistent in film placement on the scanner because the response measurements are orientation-dependent. **Remember, this applies to the application film being measured as well as the calibration films.**

**IV. SCANNER SET-UP**
Epson 10000XL, 11000XL, 12000XL scanners are the recommended models to use with Gafchromic. The larger format makes them less susceptible to the lateral response artifact.

It is good practice to keep the scanner permanently on so the electronics are always warm. Each model is controlled with a version of the Epson Scan driver software appropriate for that scanner. The main Epson Scan window is similar for all models and it is essential that all the image correction features are turned off. In Figure 3a, the
colored icons indicate the color-correction features are activated. Click the “Configuration” button and in the Configuration window (Figure 3b) select “No color correction”. The grey icons in Figure 3c indicate the features are turned off.

Figure 3a  Figure 3b   Figure 3c

Note: The main use of scanners is in color photography. The image correction features enable automated adjustment and balancing of response values in the three color channels. This can be disastrous for film dosimetry where you want the raw values measured by the detector, not the adjusted values that make the image eye-appealing.

Other important selections for the driver settings are:
- **Professional mode**: allows activation of all possible selections
- **Film**: the preferred transparency mode is activated as opposed to reflection scanning
- **Positive film**: high/low response values correspond to light/dark areas on film
- **48-bit color**: activates three color channels with 16-bits/channel. 24-bit color (8-bits/channel) is unsuitable for accurate/precise film dosimetry
- **Resolution**: 50 or 72 dpi is usually sufficient for radiotherapy dosimetry, but the scanner is capable of far higher resolution if needed. Higher resolution increases image size and the time for dose calculation.

Note: The scanner settings are “sticky”. If there are to be no changes it will be unnecessary to specify them each time.

If the scanner has not been used in the last hour perform 3-5 “Preview” scans to warm up the light source. While this may be unnecessary with the ‘One-scan’ Protocol it does assure a stable color temperature of the light source.
IVa. **Glass Compression Plate**

After film is placed for scanning use a glass compression plate to ensure film is flat on the scanner window. This is a sheet of clear glass, 3-4 mm thick and the same size as the glass window of the scanner. In addition to the film, the compression plate should cover the 1-2 cm wide calibration area of the window situated where the scan begins. If film is not flat to the window response values increase about 1.2% for every millimeter the film is closer to the light source$^4$.

V. **CALIBRATION PROCEDURE**

Cut an 8"x10" sheet of film into 1.25"x8" strips. The size/shape of the strips leaves no doubt as to their orientation relative to the original sheet. Six to eight strips and dose points (including zero dose) are usually sufficient for calibration. Any strips remaining can be used as reference films (see Section VI) when making dose measurements. Although the calibration will be valid for doses up to the highest dose used, it is preferable if two of the calibration doses are equal or greater than the highest dose to be measured. By their nature the asymptotic fitting functions used for calibration in the FilmQAPro software work well when the doses (except for zero) are in geometric progression, i.e. X, nX, n$^2$X, n$^3$X, etc., rather than arithmetic progression.

The calibration will be valid for other films from the same production lot as the calibration films. While the following procedure assumes the film strips will be exposed separately, an alternate method could utilize a linear accelerator to expose stripes to known doses across the 8" width of a film sheet.

**Step 1**: Position a film strip in the phantom (Figure V-1) at the center of the exposure field and perpendicular to the beam.
Step 2: Expose the strip to one of the required calibration doses to create a large area of uniform exposure on the film. A 10 cm x 10 cm$^2$ field works well. Note the time of the exposure and store film in the dark.

Step 3: Repeat Step 1 as needed using additional film strips. As explained in Step 6, the time window during which the calibration films are exposed is related to how soon the scanning can be started.

Step 4: Connect the scanner to a computer. Open FilmQAPro Pro and from the drop-down menu under “Case Object Management” select ‘Film Calibration (ordinary)’.
**Step 5**: Expand the Film Calibration case object, right click on “Data Calibration Film (empty)” and select “Scan Image Calibration Film” (Figure V-4). When the Epson Driver Window appears choose the settings described in Section IV.

![Figure V-4](image1)

**Step 6**: Place the exposed calibration strips and an unexposed strip from the same lot on the scanner, centering the exposed areas as shown in Figure V-5. Do not place film in the calibration area, i.e. the first 1-2 cm of the window. Cover the films and the calibration area with the glass compression sheet. If the films are exposed within a time window of T minutes you should wait at least another 4T minutes before scanning so effects from post-exposure changes are minimized. An explanation is given in the Appendix.

![Figure V-5](image2)
**Step 7:** Scan the films. Then use the Frame Tool in FilmQAPro to mark areas of interest at the center of each calibration strip (Figure V-6).

![Figure V-6]

**Step 8:** Click the “123” icon (bottom right corner in Figure V-7). Select the “Color reciprocal linear vs. dose” fitting function and type in the dose values into the first column of the calibration table.

![Select fitting function]
**Step 9:** Right click the “Film Calibration (ordinary)” data object, select “Save as fixed calibration” from the dropdown menu (Figure V-8) and save the calibration. The response function is applicable to other films from the same production lot scanned on the same scanner. For the most accurate dose measurements, use in combination with the ‘One-scan’ protocol and include reference films to compensate for scan-to-scan variability due to scanner and environmental factors.
V1. DOSIMETRY PROCEDURE

The procedure follows the ‘One-scan’ protocol\textsuperscript{2}. In addition to the application film it employs two reference films – one is unexposed and the second is exposed to a known dose immediately before or after the application film. When scanned with the application film, the reference films are used to re-scale the calibration function to fit the responses of that specific scan. This compensates for scan-to-scan variability from any source\textsuperscript{4}, enabling reliable absolute dosimetry. When a reference film is exposed within a few minutes of the application film the ‘One-scan’ protocol allows scanning to be done and measurements made almost immediately after exposure without having to wait for post-exposure changes to stabilize\textsuperscript{2}.

The reference films are preferably 1.25” x 8” strips cut from 8”x10” sheets from the same production lot as the application film. The application film for dose measurements may be an 8”x10” sheet, or a piece cut to smaller size as required. In any event, it is essential to track the orientation of each film so that all are scanned in the same orientation as the calibration films.

**Step 1**: Position the film on the lower plate of the phantom and secure with small pieces of adhesive tape. Add the upper plate and position the phantom so the exposure field is centered on the film and the film is located in the required plane at the required distance from the source. When possible, mark the edges of the film to show the axes of the delivery system.

![Figure VI-1](image-url)
**Step 2:** Expose the application film to the chosen exposure field and note the time. Then remove the film from the phantom and keep it where it is not exposed to light.

![Figure VI-2](image)

**Step 3:** Place a reference film strip from the same production lot as the application film in the phantom with the strip centered in the exposure area. Use adhesive tape to secure the film.

**Step 3:** Using the same source as the application film, expose the reference strip to a known dose about 10-30% greater than the highest dose expected on the application film. A large uniform field (e.g. 10x10 cm²) is ideal. Remove the reference film and keep it away from exposure to light.

**Note:** The time window for exposure of the reference strip and application film is related to minimum time before scanning. If the exposures are T min. apart the dose uncertainty due to post-exposure density growth will be reduced to <1% if the delay before scanning is as short as 2T min. Double the delay to 4T min. and dose uncertainty is <0.5%. An explanation is given in the Appendix.

**Step 4:** Turn on the scanner, connect a computer and open FilmQAPro software. From the drop-down menu (Figure VI-3) under “Case Object Management” select “Open Case Object from File”. Go to the folder containing the file with the relevant fixed calibration object, e.g. XXXXXXXX.CaseObj, and open the file.
Step 5: Add a new case object choosing “Add Dose Map Single Scan” (Figure VI-4)

Step 6: Expand the Dose Map selection. Right click “Data - dose film” choosing “Scan Image 'dose film'” from the drop-down menu

Step 7: Place the application and reference films (one exposed, one unexposed) on the scanner. It is important to center them as shown in Figure VI-5. Do not place film in the calibration area, i.e. the first 1-2 cm of the window. Cover the films and calibration window with the glass compression sheet.
Figure VI-5

Note: The time window for exposure of the reference strip and application film is related to minimum time before scanning. If the exposures are $T$ min. apart the dose uncertainty due to post-exposure density growth will be reduced to <1% if the delay before scanning is as short as $2T$ min. Double the delay to $4T$ min. and dose uncertainty is <0.5%. An explanation is given in the Appendix.

Step 8: Use the Frame Tool to select areas of interest in the centers of the reference strips. Right click the areas of interest (Figure VI-6a) to name the region types as “Calibration Region”. Then right click the regions, select “Calibration Value” (Figure VI-6b), type in the dose (Figure VI-7), hit enter and OK.
Step 9: Right click on “Dose map single scan” and select “Dose mapping method”, “Recalibration using reference regions” and “Dose linear scaling” (Figure VI-8). Again right click on “Dose map single scan” and select “Rebuild Dose Map” (Figure VI-9).
Step 10: Click on the thumbnail Dose-Map, activate the Profile tool and draw a path across the exposed area. Inspection of the RGB dose profiles (Figure VI-10) shows there is good correspondence between the results. Now click on the thumbnail of the Consistency Map and display the average dose difference between the channels. Arithmetic mean dose difference displays in red, geometric mean in green and maximum dose difference in blue. Figure VI-11 shows the profile of geometric mean dose difference. The profile path in the two Figures is the same. Inspection of the results in the profiles shows (dose consistency)/dose better than 2% for doses >50 cGy and about 0.5%-1% over most of the exposed area. Good consistency is a positive indication of reliable dosimetry. Poor consistency, e.g. >4%, is indicative of a problem and should be investigated to establish the cause.
References


6. www.youtube.com/watch?V=ZUJehN8_9rw
Appendix

Post-Exposure Change and the Efficient Radiochromic Film Dosimetry Protocol

Exposure of radiochromic film to ionizing radiation starts a solid-state polymerization in crystals of the active component. Polymer grows within the crystal matrix of the monomer. Interatomic distances in the polymer are shorter than in the monomer causing the gap between the end of the growing polymer chain and the next monomer molecule to increase as polymerization progresses. Consequently the rate of polymerization decreases with time. Based on measurement, the response is linear with log(time-after-exposure) as shown in Figure A-1. This means that if dose-response calibration is established by scanning calibration films at a given time-after-exposure an error in dose will results if the application film is scanned at a different time-after-exposure. However, the error diminishes rapidly as the ratio of the timing error to the time-after-exposure decreases.

![GAFCHROMIC EBT2: Post-Exposure Changes](image)

Figure A-1
From Figure A-1, it is calculated that at time-after-exposure of 30 min. a 5-minutes timing error results in a dose error of about 0.3%, while a 10 minute timing error results in a dose error about 0.6%. If the time-after-exposure increases to 60 min. the dose error for a given timing error decreases by a factor of two. The One-Scan protocol employs a single scan to make dose measurements of application film and calibration film exposed at different times. To keep dose errors small (<0.5%) film scanning should be delayed for a time period a minimum about 4X longer than the interval between the exposure of the application film and the calibration film. For example, if the exposures of the films were 5 min. apart the films could be scanned 20 min. later or any time thereafter.